

teo B.V

VERSPANINGSTECHNIEK

NAJAARSACTIE



Bruto 539,50. Actie prijs:

**299,-
ex btw.**

Inhoud actieset:

Houder PCLNR2525M12

10 st. CNMG120408MR

10st. CNMG120408MR

KCP25B

KCM25B

Houder SDJCR2525M11

10 st. DCMT11T304FP


*Artikelnummer:


KCS10

ACTIE-HOUDERS+PLATEN

+31 33 461 16 68


CNMG120408MR


cutting conditions				
		cutting speed (m/min) range		
cutting speed (m/min) range	M1	90	150	180
	M2	90	140	180
	M3	90	120	180
carbide grade		KCM25B		

cutting conditions				
cutting speed (m/min) range	P0/P1	135	275	360
	P2	135	195	320
	P3	135	155	230
	P4	70	105	180
	P5	120	195	270
	P6	105	150	220
carbide grade		KCP25B		

ap min	starting value depth of cut (mm)	ap max	f/rev min	starting value feed rate (mm/rev)	f/rev max
1,00	3,00	4,50	0,20	0,45	0,60

DCMT11T304FP

cutting conditions				
cutting speed (m/min) range	M1	130	215	240
	M2	130	200	240
	M3	130	185	240
carbide grade		KCS10		

cutting conditions				
cutting speed (m/min) range	P0/P1	140	395	450
	P2	180	265	350
	P3	170	190	250
	P4	90	145	200
	P5	150	215	300
	P6	110	180	270
carbide grade		KCS10		

ap min	starting value depth of cut (mm)	ap max	f/rev min	starting value feed rate (mm/rev)	f/rev max
0,20	0,50	1,60	0,06	0,15	0,20

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